Optical Link Testing and Parameters Tuning with a Test System Fully Integrated into FPGA

Anton Kuzmin, Dietmar Fey Department of Computer Science, Chair of Computer Architecture Friedrich-Alexander-University Erlangen-Nuremberg, Germany {anton.kuzmin,dietmar.fey}@informatik.uni-erlangen.de

Abstract-Development, characterization and performance optimization of systems utilizing FPGAs with high-speed serial transceivers to implement optical links with 1 to 10 Gbps data rate is a complex task and it poses several challenges for design engineers. In this paper, an effective approach is presented designed to address these challenges based on the use of diagnostic features implemented in the transceivers and a soft-IP microcontroller system instantiated in the FPGA. The use of the soft-IP controller allows a single-point access to the control and diagnostic interfaces of all components forming the link. Combined with computational capabilities and a high-level programming language interpreter running on the soft-IP CPU inside the FPGA, it enables extensive optical link performance evaluation without relying on any additional test and measurement equipment and significantly shortens debugging and testing times. The implementation demonstrates the feasibility and effectiveness of the proposed approach to utilization of onchip diagnostic capabilities.

Index Terms—Optical fiber communication; Transceivers; FPGA; Microcontrollers; Embedded software

I. INTRODUCTION

Modern applications including rich media content transport, on-the-fly image processing, high bandwidth data acquisition for experimental physics, and high performance computing, require ever increasing serial communication data rates. At the same time, latency requirements remain strict and significantly limit possibilities for error correction and therefore call for a lower number of acceptable errors in the communication channel. FPGA devices with integrated highspeed serial transceivers and optical interconnects provide a very efficient and flexible platform for implementing such demanding applications and can be found in an increasing number of systems. Various examples and applications of optical interconnects could be found in [1]–[5].

One of the major challenges is a parameter tuning of the various components forming an interconnect to achieve the lowest possible probability of bit errors. The problem is that accurate measurements at low error probabilities require very long times even at high data rates to accumulate statistics for a given confidence level while the parameter optimization space is relatively big. Additional complications arise from the fact that various components of the link have very different interfaces for setting parameters. In most cases, they are supported by proprietary tools with limited functionality for automatically tuning link parameters. The application of these tools often requires a connection of the system to external test and measurement equipment. The limitations associated with its usage become increasingly severe with a tighter integration between the FPGA and the optical transceiver blocks as recently proposed by Li et al. [6]. This level of integration makes electrical signals between the FPGA and optical transceiver practically inaccessible for external test equipment.

This paper presents an effective approach designed to address challenges associated with the testing, parameter tuning and performance monitoring of optical interconnects in FPGA-based systems. The approach is based on the use of a soft-IP controller embedded into the FPGA to perform two major tasks: link performance measurements and control of parameters of the different components forming the link.

The paper has the following structure. In the first section, an example of utilization of FPGA built-in transceiver diagnostic capabilities is presented and the key differences in the approach chosen by the authors are outlined. In the subsequent section an overall inter-FPGA transceiver-based serial link structure is shown followed by brief description of its components and their respective configurable and tunable parameters. Then, a Bit Error Ratio (BER) [7] is introduced as an integral characteristic of link performance. An optimized algorithm for obtaining an accurate BER scan plot (bath-tub curve) is described. It can be used for indirect eye diagram width measurement by introducing a phase shift into a signal sampling point inside the receiver. The eye diagram width may serve as an indicator of the link performance and is used as a target function for the link parameter optimization.

Implementation aspects of the FPGA-based optical link test system are then discussed in the next parts of the paper along with the obtained link performance measurement results. Comparison of the measured BER levels for different optical modules confirms the validity of the implemented test system.

The factors limiting a wider adoption of the approach presented, possible ways to address them and directions for further research and development work are discussed in the concluding section.

II. RELATED WORK

Usage of FPGA for testing communication channels has been previously described. For instance, in [5] an implementa-



Fig. 1. Simplified inter-FPGA serial optical link structure.

tion of the Bit Error Ratio Tester (BERT) based on the Alera's Stratix II GX transceivers is presented and compared with a commercial stand alone tester. It is shown that the results obtained with the FPGA implementation comply with the results of the stand alone tester. However, the implementation still utilizes external equipment to control the test system and to collect the measurement results.

This paper, while similar in overall approach to the one proposed by Xiang et al. [5], presents notable improvements in several areas. The most important of these is the implementation of a functionally complete test system inside the FPGA. Additionally the flexibility of the implemented system allows extension of its hardware and software components to support interfaces for monitoring and controlling the parameters of the various components of the link without external equipment. Another improvement presented in this paper is an adaptation of eye-width as a link performance indicator instead of a raw BER. The eye-width can be measured significantly faster at low bit error probabilities with the aid of diagnostic circuitries integrated into the transceivers and therefore is more efficient as a target function for the parameter space exploration and link performance optimization.

III. OPTICAL LINK STRUCTURE

A block diagram of an optical digital communication link is shown in Figure 1. The link data path consists of a transmitter, an electro-optical converter (VCSEL with its driving circuits), an optical fiber, a photo detector (PIN diode and transimpedance amplifier) and a receiver. The transmitter and receiver are further divided into a Physical Coding Sublayer (PCS) and a Physical Medium Attachment (PMA) sublayer.

The PCS blocks are responsible for byte serialization/deserialization, byte ordering, rate matching, and 8B/10B encoding/decoding. All these functions are essential for the implementation of a reliable digital data channel. However, in this work, we concentrate on the physical layer performance measurements leaving the problems related to the coding sublayer out of the scope of the research.

The transmitter part of the transceivers integrated into the FPGA allows the tuning and run-time changes of several parameters. Among them are clock multiplication phase-locked loop (PLL) dividers and bandwidth, output driver common mode voltage, differential voltage output swing and preemphasis aimed at reducing the negative effects of inter-symbol interference. The receiver part, in turn, has the following tunable blocks and parameters: on-chip termination, adaptive equalization, decision feedback equalization, receiver input

common mode voltage and gain. These blocks have a crucial impact on the signal quality on the input of the Clock and Data Recovery (CDR) circuitry, but their influence cannot be measured directly because the signal after these stages is not physically available outside the chip and cannot be connected to external measurement equipment. The CDR block provides a built-in diagnostic support circuitry to facilitate assessment of the signal quality on its input.

The hardware interfaces, which are necessary to change all the transceiver's parameters and to access the diagnostic circuits, are available to the logic programmed into the FPGA. Chip and design software vendors provide tools to access these interfaces, however their use requires a connection between the development workstation with CAD software and the FPGA. The electro-optical components of the link have their own sets of tunable and monitoring parameters, such as driver and receiver power levels, VCSEL modulation and offset currents, temperatures and thermal compensation coefficients, signal power detected at the receiver input, etc. Access to these features is implemented through another set of vendorspecific interfaces and also requires a development workstation with a connection to the target system. Such connections may be not feasible in the embedded system while access to the interfaces is still highly desirable or even required. This problem may be addressed by integration of IP cores for all required management interfaces into the system instantiated in the FPGA.

The flexibility of a soft-IP microcontroller system inside the FPGA allows the implementation of a single-point access to the management interfaces of all the components forming the link. Combined with built-in link diagnostic capabilities controlled by the same microcontroller system it results in a complete test system that enables link performance testing and parameter tuning without relying on any external equipment. Additionally it is available not only during development and testing of the system but also after its deployment.

IV. LINK PERFORMANCE INDICATORS

Two link operation quality indicators are introduced in this section along with a description of an algorithm used by the authors to measure "eye-width" with the transceiver's built-in diagnostic circuits.

A. Bit Error Ratio

The integral quality of operation of a serial link is characterized by its Bit Error Ratio (BER): a ratio of the number of bits received with errors to the total number of bits transmitted through the link: $BER = N_{err}/N$. This ratio is used for both measured and actual values. A BER is usually measured with a special piece of test equipment, so called Bit Error Ratio Tester. It consists of a data pattern generator, a reference quality receiver, a digital comparator and counters for transmitted bits and errors. The flexibility of an FPGA allows to implement all blocks of a bit error ratio tester in programmable logic in the FPGA itself.

The measured value approaches the actual BER in the limit: $\lim_{N\to\infty} N_{err}/N = p_e$. It is not possible for BER measurement to transmit an infinite number of bits since it would require an infinite measurement time and a way to measure the BER with a given accuracy is required. For practical application it is often enough to know that the BER is below some threshold with a given confidence while its actual value is irrelevant. As the literature shows (for instance, in [8]), if more than N_0 bits were transfered during the test with no errors detected, then with probability α the actual BER is less than p_e :

$$N \ge N_0 = \frac{1}{p_e} \ln \frac{1}{1 - \alpha}$$

This number of bits (N_0) sets a lower limit on the test duration when no errors are observed. At a data rate of 5 Gbps it takes approximately 10 minutes to reach a 95% confidence that BER is lower than 10^{-12} , for the BER level of 10^{-15} it would require almost a week. The long runtime required makes it impractical to use the BER directly as a target function for the link parameters optimization. It would take enormous amount of time to find an optimum in the parameter space even if only a small fraction of all possible parameter combinations yielded a bit error ratio lower than 10^{-12} .

B. Eye-Width and its Measurement

The quality of a signal may be analyzed by evaluating its eye diagram: a picture on an oscilloscope display resulting from observing a transmission of a pseudo-random binary sequence with properties representative of the physical layer encoding used in the link. The width and height of an opening of the central part of the diagram ("eye") serve as indicators of the signal quality and may be used as target functions for the link parameter tuning. However, the signal on the input of the receiver CDR unit is not available for direct measurements. Therefore built-in diagnostic circuitries of the receiver should be utilized.

Serial transceivers integrated into the Altera Stratix IV GX FPGAs include special circuitry that facilitates measurements of the eye opening on the input of the CDR block [9]. The circuitry allows shifting of a sampling point of the signal from its optimal position in the center of the unit interval (UI) under external control. Then bit error ratio is measured for each phase offset. For sampling points close to the center of the eye opening, there will be no significant increase in the bit error ratio. For sampling points closer to the signal slopes the number of observed errors will gradually increase. Finally, in the area of the signal edge crossing widened by a



Fig. 2. "Bath-tub" curve scan algorithm and reconstructed eye diagram.

jitter, a receiver will not be able to achieve synchronization with its input signal resulting in the observed bit error ratio of 0.5. From these measurements of the BER at signal sampling points distributed through the UI the eye opening and jitter characteristics of the signal may be deduced [8].

The key benefit of this approach is that the conclusion regarding the signal quality and, therefore, link parameters, may be reached by a number of BER measurements with different phase offsets through the UI instead of one at the optimal sampling point. However, each of these measurements needs to achieve a given confidence level at a much higher target BER and, therefore, requires significantly shorter runtime.

An algorithm implementing this approach can be further optimized to reduce the number of required BER measurements at the center of the eye opening, where the bit error ratio is low. These measurements take up most of the time and effectively provide no useful information. Several approaches to such optimization are described in [8].

Figure 2 illustrates the behavior of the modified algorithm implemented by the authors and shows an eye-diagram reconstructed from the measurements. As a first step (marked with 1 in the figure) an initial scan through the entire unit interval is performed with high target BER (10^{-7}) . From these measurements, an approximate location of the eye boundaries is determined. At the second stage the BER is measured at the center of the eye opening to make sure that the target BER level (10^{-12}) is achievable at the close-to-optimal sampling point (2). Then, the BER is measured at sample points from the eye opening boundaries detected during the first scan towards the center to determine points where the target BER level is achieved (3). The distance between these points (eye-width) serves as a measure of the signal quality at the input of the receiver CDR unit and may be used as a target function for the link parameters' tuning.

The described algorithm for eye-width measurements reduces the number of BER samplings within the eye opening. For the diagram shown in Figure 2, it took only 55 minutes



Fig. 3. Experimental system and loopback configurations.

to collect all the data. An exhaustive UI scan under the same conditions takes 150 minutes but provides no additional information on the link operation.

V. TEST SYSTEM IMPLEMENTATION

To confirm the usefulness of the approach described to the optical link testing and parameter tuning and to create a base set of tools to be used in future projects, e.g., in an FPGA-based HPC system exploiting high speed optical interconnects, the authors implemented a prototype system. The system consists of hardware, a set of IP blocks, embedded software and development tools and facilitates debugging, testing and evaluation of the components. A photo of the assembled system hardware is shown in Figure 3 and components of the system are described in the following sections.

A. Hardware Platform

The system is based on the Altera Stratix IV GX FPGA (EP4SGX230KF40C2) installed on a TerasIC DE4 board. Through an adapter board with SMA connectors and a set of coaxial cables the DE4 board is connected to SFP+ evaluation boards hosting optical transceiver modules. Hot-pluggable SFP+ transceivers used in the system provide duplex LC-type optical connectors for the Multi-Mode Fiber. Management interface of the transceiver modules (I²C) is accessible from the FPGA and is used for the monitoring of their parameters.

The highly modular construction of the hardware platform enables experimentation with different components and link configurations. During development and validation of the system several loopback configurations were used as shown in the diagram on Figure 3. The shortest possible one is an electrical loopback connecting the FPGA transmitter output signals directly to the input of the receiver (1). The second tested configuration uses a single optical transceiver with its input and output connected via a Multi-Mode Fiber (MMF) loopback (2). The length of the fiber loop used in the tests ranged from 15 cm to 15 meters. This loopback configuration is the closest to an actual optical link where the signal passes through one electro-optical and one opto-electrical conversion and a single fiber segment.

The most elaborate loopback configuration tested utilizes two transceiver modules and an electrical loopback on the "remote" side of a duplex fiber link (3). While this link exceeds configurations, which would be found in practical applications it is still interesting as it allows an easier separation of influence on the signal quality from different components of the link and serves as a model of a less favorable environment with longer links and a higher number of interconnects along the signal path.

The transceivers available in Stratix IV GX FPGA provide an on-die scope capable of 1/32 unit interval resolution at data rates up to 6.5 Gbps [9]. Comparable technology is available in the transceivers integrated into the Xilinx Virtex-6 FPGA family. As an additional feature these transceivers are capable of a vertical scan of an eye-diagram [10], however this functionality has not yet been explored by the authors so far.

B. System-on-Programmable Chip and IP Cores

The architecture of a soft-IP microcontroller system instantiated in the FPGA is shown in Figure 4. The system consists of the following main blocks: NIOS II CPU core with a small on-chip ROM containing boot code, a controller for external SRAM and FLASH, UART for communication with a control terminal, cores for the test pattern generator and checker, interfaces to access the transceiver configuration and diagnostic features, I²C master cores for connection to the management interface of the SFP+ modules. The entire system utilizes only a small fraction of the available FPGA resources: the logic utilization is 3%, and available memory and DSP blocks are used for less than 1%.

The IP cores forming the system were taken from three sources. The first one is the library supplied by the FPGA vendor (Altera in this case). The cores are optimized for a specific FPGA architecture, but no source code is provided and the cores are not available on FPGAs from other vendors. The second source of IP cores for the system is a collection of free and open cores hosted on the OpenCores site [11]. These cores are provided under free licenses and their source code is available. This makes it possible to implement these cores in systems on different FPGA architectures. The price for such flexibility is the time and effort required for integration and adaptation, and the required time and effort is generally greater than for FPGA vendor supplied IP cores.

These two sources of IP cores, while covering most of the functionality, still do not provide several crucial interfaces required in order to access transceiver configuration and diagnostic interfaces. These missing parts were created by the authors by means of custom HDL development as the third source of IP blocks, and this required most effort.

Since the IP cores from different sources have different interfaces their integration into a working system is a technical problem in itself and required the development of "adapter"



Fig. 4. Test System-on-Programmable Chip (SoPC) architecture.

modules. The two primary on-chip interconnects used in the system are Avalon [12] and WISHBONE [13].

Overall, a combination of the readily available blocks (both proprietary and free) and those developed in-house proved to provide a reasonable and time efficient way of implementing the prototype system.

C. Embedded Software

The monitoring and control of all blocks forming the optical link, BER testing and processing of the test results are handled by an embedded software running on the NIOS II soft-IP CPU instantiated in the FPGA.

Low level software to access all hardware interfaces is implemented in the C programming language and its functionality is made available to the Lua interpreter. Lua, as is stated on its web-site [14], "is a powerful, fast, lightweight, embeddable scripting language". These properties make it very attractive for a wide range of applications including game development, mobile devices and embedded software [15]. A tight integration with C and an interactive interpreter facilitate an efficient development of diagnostic, testing and debugging software for embedded hardware systems.

Availability of an ANSI C compiler and a basic C run-time library are the only requirements to port Lua to a new platform and it was extremely easy to get an early prototype running on NIOS II. The efforts invested in the porting and support of Lua interpreter on the soft-IP microcontroller system in the FPGA were rewarded in the flexibility of the resulting system and increased development productivity.

Access to the interactive environment is very useful during embedded hardware development and debugging as it saves a lot of time in the edit-compile-load-run development cycle. Since the "hardware" itself is a soft-IP system instantiated in the FPGA this time saving becomes even more important: on the one hand, the system is malleable and experimental and includes design errors, on the other hand traditional software development cycle is complicated by a separate FPGA design flow with longer iterations. With this additional complexity an availability of tools facilitating quick experiments and tests running directly on the target platform is a key factor for effective development. Our experience shows that Lua fits this role perfectly and allows rapid localization of the design errors both on the hardware and software levels. All the link configuration and BER measurement software in the system are implemented as a set of Lua modules.

VI. MEASUREMENT RESULTS

Measurements on the test system were performed for data rates in a range from 1 to 5 Gbps with various loopback configurations. The SPF+ module used in most experiments is the Avago AFBR-703SDDZ. The module is capable of data rates up to 10 Gbps and, as expected, performs excellently in the tested data rate range. Even with the most demanding loopback configuration the eye diagram opening for the 10^{-12} BER level is approximately 40% (80 ps) of the unit interval (200 ps at 5 Gbps).

Several data patterns with different spectral characteristics were used in the experiments. Two test patterns that specifically check the link performance at the edges of its frequency band are the Low Frequency (LF) and High Frequency (HF) patterns. The other test patterns are Pseudo-Random Binary Sequences (PRBSx) generated by a linear feedback shift register with the length x. The lengths of 7, 15, 23, and 31 bit were used. The test results show slight dependency on the data pattern used, however detailed analyses of this dependency have not yet been yet performed.

To validate the test system and confirm that the measurement results adequately represent link quality an SFP module with a lower maximum data rate has been used: Finisar FTLF8524P2BNL. According to its documentation the module is capable of data rates up to 4.25 Gbps. Experiments show that up to this limit it demonstrates BER $\leq 10^{-12}$, also the eye width is smaller than that with the Avago module. The bathtub scan results for both modules at 5 Gbps are shown in the Figure 5. This data rate is outside of the specified range for the Finisar module and this is clearly visible from the diagram: even in the vicinity of the ideal sampling point BER does not achieve 10^{-7} level.

The results obtained allow the conclusion that the developed test system provides reliable data on the optical link performance and may be used to compare different link implementations and to tune parameters of the link. The comparison of



Fig. 5. Comparison of "bath-tub" curves for two SFP modules at 5 Gbps.

the measurement results obtained with different data patterns may provide additional information that could be useful for optimizing link performance.

VII. CONCLUSION AND FUTURE WORK

The implementation clearly demonstrated the feasibility and effectiveness of the proposed approach to utilization of the onchip diagnostic capabilities of FPGAs with high-speed serial transceivers. The use of the soft-IP controller instantiated in the FPGA allows a single-point access to the control and diagnostic interfaces of all components forming the link. Combined with computational capabilities and a high-level programming language interpreter running inside the FPGA, it enables extensive optical link performance evaluation without relying on any additional test and measurement equipment and significantly shortens the system debugging and testing times. As an additional benefit all the implemented functionality is still available in the deployed system and may be used for remote monitoring and diagnostics.

Several factors limit a wider application of this approach. One of the most critical is the utilization of FPGA vendor specific IP cores. To use the test system on an FPGA from a different vendor these blocks should be replaced with their functional equivalents available on the other platform, but supporting different system variants would increase the effort required. A more efficient approach is to replace the vendor specific IP cores with free and open-source equivalents available on all target platforms.

The most complex and important block in the system specific to the Altera platform is the NIOS II CPU core and its replacement with one of the free CPU cores is considered by the authors to be the next step in the project. The remaining proprietary cores (test data pattern generator and checker, external bus controller, UART) are expected to be easier to replace and do not require toolchain and embedded software porting effort. The replacement of the IP blocks available only on one FPGA architecture with portable ones will make it possible to reuse the test system on different FPGAs and boards and will facilitate direct comparison of the optical modules and built in FPGA transceivers across them. Another area for improvement is the automated integration of separate IP blocks from different sources into a system. Vendor specific tools have progressed notably in this area in recent years, however they are still limited with regard to support of "foreign" IP cores. On the other hand, while efforts have being made to provide similar functionality for free and open-source cores, the tools that have emerged so far are not well integrated in the FPGA and embedded software design flows.

Detailed analysis of the dependencies between the test loopback configurations, data patterns, transceiver parameters and observed eye-diagram is required to develop effective algorithms for link parameters tuning. This work provides efficient tools for these researches and demonstrates their feasibility.

The listed tasks are aimed at improving the implemented test system itself. The other step planned is to apply the system to the characterization and parameter optimization of the 12channel parallel optical links built with IPtronics low-power VCSEL driver and TIA arrays or emerging MiniPOD optical modules. The developed blocks are planned to be used in a reconfigurable research HPC system with optical interconnects currently under development.

REFERENCES

- A. F. Benner, M. Ignatowski, J. A. Kash, D. M. Kuchta, and M. B. Ritter, "Exploitation of optical interconnects in future server architectures," *IBM Journal of Research & Development*, vol. 49, no. 4/5, p. 755, July/September 2005.
- [2] S. Nakagawa, Y. Taira, H. Numata, K. Kobayashi, K. Terada, and M. Fukui, "High-Bandwidth, Chip-Based Optical Interconnects on Waveguide-Integrated SLC for Optical Off-Chip I/O," in *Electronic Components and Technology Conference*, 2009, pp. 2086–2091.
- [3] B. E. Lemoff, M. E. Ali, G. Panotopoulos, E. de Groot, G. M. Flower, G. H. Rankin, A. J. Schmit, K. D. Djordjev, M. R. T. Tan, W. Gong, R. P. Tella, B. Law, and D. W. Dolfi, "Parallel-WDM for multi-Tb/s optical interconnects," in *Lasers and Electro-Optics Society (LEOS) IEEE Meeting*. Agilent Technologies Laboratories, 2005, pp. 359–360.
- [4] O. Liboiron-Ladouceur, H. Wang, A. S. Garg, and K. Bergman, "Low-Power, Transparent Optical Network Interface for High Bandwidth Off-Chip Interconnects," *Optics Express*, vol. 17, pp. 6550–6561, 2009.
 [5] A. C. Xiang, T. Cao, D. Gong, S. Hou, C. Liu, T. Liu, D.-S. Su,
- [5] A. C. Xiang, T. Cao, D. Gong, S. Hou, C. Liu, T. Liu, D.-S. Su, P.-K. Teng, and J. Ye, "High-Speed Serial Optical Link Test Bench Using FPGA with Embedded Transceivers," in *Topical Workshop on Electronics for Particle Physics (TWEPP)*, 2009, pp. 471–475.
- [6] M. P. Li, J. Martinez, and D. Vaughan. Transferring High-Speed Data over Long Distances with Combined FPGA and Multichannel Optical Modules. [Online]. Available: http://www.altera.com/literature/ wp/wp-01177-AV02-3383EN-optical-module.pdf [retrieved: March, 2012].
- [7] G. Breed, "Bit Error Rate: Fundamental Concepts and Measurement Issues," *High Frequency Electronics*, pp. 46,48, January 2003.
- [8] M. Müller, R. Stephens, and R. McHugh, "Total Jitter Measurement at Low Probability Levels, Using Optimized BERT Scan Method," in *DesignCon.* Agilent Technologies, 2005.
- [9] W. Ding, M. Pan, T. Tran, W. Wong, S. Shumarayev, M. Peng Li, and D. Chow, "An On-Die Scope Based on a 40-nm Process FPGA Transceiver," in *DesignCon*. Altera Corporation, 2010.
- [10] RocketIO Transceiver User Guide, Xilinx, Inc., 2007.
- [11] [Online]. Available: http://opencores.org/ [retrieved: October, 2012].
- [12] Avalon interface specifications. [Online]. Available: http://www.altera.
- com/literature/manual/mnl_avalon_spec.pdf [retrieved: May, 2011]. [13] Wishbone B4. WISHBONE System-on-Chip (SoC) Interconnection
- Architecture for Portable IP Cores. [Online]. Available: http://cdn. opencores.org/downloads/wbspec_b4.pdf [retrieved: October, 2012].
- [14] [Online]. Available: http://www.lua.org/ [retrieved: October, 2012].
- [15] R. Ierusalimschy, Programming in Lua. Lua.org, 2006.