Template Based Automatic Generation of DRC and LVS Runsets

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Abstract—In this paper, we make the first step toward automatic design, implementation and verification of software products. The problem strongly depends upon the specification of the product. Our special case under consideration is writing of Design Rule Checker and Layout Versus Schematic runsets for verification of layouts of electronic devices. Design Rule Checker is a program that guarantees that the chip may be manufactured as a set of polygons of different chemical materials. Layout Versus Schematic comparison determines one-to-one equivalency between a circuit schematic and its layout. We propose a method to compose design rule manuscript (specification of the runsets) in the way that totally automatizes design, implementation and verification steps of the runsets development as well as significantly improves their maintenance. We plan to extend our methodology to other special cases of software products.

Keywords–Design Rule Manuscript; Design Rule Checker Runset; Layout versus Schematic Runset; Test Cases; Templates; Automatic Generation.

I. INTRODUCTION

This paper presents an extended and improved version of [1], where we introduced the general framework for automatic generation of DRC and LVS runsets.

The main steps of software development are: specification, design, implementation, verification and maintenance. As a rule, specification is written as a free-style document allowing different interpretations. As the same story about Sherlock Holmes is differently interpreted in different movies according to the fantasy of the producer, the same specification may be differently implemented by different programmers, see Fig. 1. The dream of fully automated software design and implementation is hardly feasible. In theory, due the Kleene's Theorem, cf. [2]: if the specification is formulated as a regular expression then its implementation is automatically given by the corresponding finite automaton. More results about characterization of complexity classes by the type of logic, needed in order to express the languages in them, may be found in [3]. However, the automated code generation is hardly doable. In this paper, we try to make a step in the direction.

In this contribution, we propose a systematic approach to automated code generation of DRC and LVS runsets. Design Rule Checking (DRC) and Layout Versus Schematic (LVS) runsets are programs, written manually like any program in the corresponding (as a rule special purpose) language. The runsets are aimed to check that the given chip may be successfully manufactured in a foundry. In our research, we



Figure 1. Multiple interpretations of texts



Figure 2. Layout of an inverter

closely cooperated with R&D team of TowerJazz foundry ¹.

The design of modern electronic devices is presented inter alia by its layout. Typical layout consists of billions of polygons for different chemical layers. For each such a layer, there exist dozens of design rules (DRs), which define how the polygons must be drowning. An example of layout of an inverter and the corresponding DRs is shown in Fig. 2². Any semiconductor manufacturing process/technology contains a

¹TowerJazz, the global specialty foundry leader, specializes in manufacturing analog integrated circuits for more than 300 customers worldwide in growing markets such as automotive, medical, industrial, consumer and aerospace and defense, among others; see http://www.towerjazz.com/overview.html, last visited 26.02.2017

²The picture is taken from http://www.vlsi-expert.com/2014/12/design-rulecheck.html; last visited 25.02.2017



Figure 3. May my design be manufactured?



Figure 4. Verification tools, sent from the manufacturer

set of physical DRs for geometrical configuration of available layers, wiring, placement and so on.

DRs are series of quantitative limitations, provided by semiconductor manufacturers, which enable the designer of an electronic device to verify the possibility of its production. DRs have become increasingly more complex with each subsequent generation of semiconductor process. Every chip, which is expected to be manufactured in the given technology, must satisfy the limitations of the DRs, see Fig. 3. Design rule checking runsets are provided by the manufacturer in order to guarantee that the given chip does not give the DR violations, see Fig. 4.

The document that contains all these rules: Design Rule Manuscript (DRM) is the specification of the runsets. DRM includes dozens of tables for each layer with free style description of the limitations. The fact leads to various problems, starting from inconsistency in the understanding of the meaning of the rules and going on to lots of bugs in coding of the rules in DRC as well as poority of test cases in verification of the DRC runsets. DRM is changing and enriching all the time. Moreover, as a rule, one DRM has different derivatives for special conditions of the manufacturing. The derivatives may be changed independently upon the main DRM that makes the maintenance of the runsets very intricate, see Fig. 5.

On the other hand, in fact, usually almost all the DRs may be divided into a relatively small set of categories and subcategories, such as width, space/distance, enclosure, extension, coverage, etc; see Fig. 6³. Unfortunately, DRM is still not a regular expression, which would guarantee its automatic



Figure 5. Derivatives of DRMs and runsets



Figure 6. The main categories of geometrical restrictions

³The picture is taken from http://www.vlsi-expert.com/2014/12/design-rule-check.html; last visited 25.02.2017

implementation according to Kleene's Theorem, but it is more formally formulated than a typical specification of a software product.

In this paper, we use these categories in order to derive a set of patterns. These patterns are the basis of an environment that allows the integrator, who writes the DRM, to use the pre-defined patterns in order to compose the DRM rather than to write it. DRC runset is then *fully automatically* generated, based on the instantiations of the patterns in the DRM.

DRC runsets are provided in order to guarantee that the given chip does not give the design rule violations. The correctness and completeness of the DRC runsets are verified using test cases, which contain shapes of different chemical layers, representing various failing and passing conditions for each rule of the technology. We aware that we would need formal verification tools in order to prove that a runset is correct and complete for all possible configurations. In this paper, we are dealing rather with testing of runsets.

Creation, modification and maintenance of the complete set of test cases is complicated and time consuming process that should be automatized. Now, we enrich the derived set of patterns, used for DRC runset generation, by the option to create a set of test cases, which corresponds to the pass condition or to failures of the DRs. When the option of failures or passing is chosen, the particular type of the failure or of the passing is defined as well as the form of the report. In addition, particular subsets of the test cases, generated by the given pattern, may be chosen by the user, etc.

The set of the varied parameters for the test cases generator may be extended upon request. When all parameters are defined, the set of test cases would be again created *automatically*.

The complete set of the parametrized patterns may be (but not necessary) organized as a library. For any design rule for a given technology, one chooses the relevant parametrized pattern or set of patterns, provides the specific values of the required parameters, and puts the obtained instances into the set of test cases, which corresponds to the technology. The instantiation and (or) modification process may be automated as well. Using this method, the complete set of test cases for the full set of DRs for the given technology may be created and easily maintained and (or) modified.

Any semiconductor manufacturing process allows a finite set of legal devices, supported and recognizable in the process. Layout versus schematic (LVS) comparison runsets determine one-to-one equivalency between an integrated circuit schematic and an integrated circuit layout. The correctness and completeness of the LVS runsets are verified using test cases, which contain shapes (with connectivity) representing failing and passing conditions for each legal device of the technology.

In this paper, we briefly explain how our general approach may be extended to the case of automatic generation of LVS runsets and sets of test cases in order to verify them. The proposed innovation is based on the fact that again the set of legal devices for any process or technology may be divided into final set of technology independent categories and subcategories such that transistors, capacitors, resistors, diodes and so on.

The environment that partially implements the approach is provided. We restricted ourselves to the case of automatic generation of a DRM and a DRC runset, which define and verify limitations, related to width of different layers, as well as the automatic generation of the corresponding set of test cases. The complete tool would produce automatically the DRM, the DRC/LVS runsets and the testcases to test them in a uniform way for all layers and legal devices.

It means that for DRC/LVS runsets, we propose a method to compose DRM (specification of the runsets) in the way that fully eliminates design, implementation and verification steps of the runsets development as well as significantly improves their maintenance. The benefits of the presented invention are:

- Total elimination of the design, implementation and verification steps of the runsets development;
- Common methodological basis for different processes, technologies and verification tools;
- Formal approach to DRM composition that allows precise and consistent formulation of physical design rules and description of legal devices for different processes, technologies and verification tools;
- Human independent accumulation of knowledge and its application;
- Significant reduction of human factor and manual writing;
- Total elimination of manual coding and re-use of patterns;
- Better quality and confidence level of the delivered DRM, DRC/LVS runsets and test cases;
- Significant reduction of time and effort to implement DRM, DRC/LVS runsets and test cases;
- Full coverage of all physical design rules and legal devices and the corresponding test cases;
- Effective, consistent and safe way to change, update and maintain DRM and the corresponding DRC/LVS runsets as well as test cases for all verification tools;
- Detection and correction of mistakes and bug at earliest stages of the flow;
- Effective, consistent and safe way of bug fixes;
- Comfortable GUI.

The paper is structured in the following way. In Section II, we consider the previous results in the field under investigation. Section III is central in our paper and describes our general approach to solve the problem. In Section IV, we describe in great detail a particular implementation of our general approach for creation of a DRC runset for verification of width related DRs. In Section V, we provide the implementation details. Method of automatic generation of test cases for verifying DRC/LVS runsets, using process independent predefined generic set of parametrized patterns is described in Section VI. Section VII summarizes the paper.

II. REVIEW OF PREVIOUS WORKS

Various attempts to improve the process of creation of DRC and LVS runsets have long history. They start at least from 90th, cf. [4], where a process flow representation was proposed in order to create a single, unified wafer processing representation, and to facilitate the integration of design and manufacturing. Even before, in early 80th, hardware assisted

DRC was considered in [5], [6], [7], but quickly returned back to software based solutions, cf. [8]. There exist a lot of patents, which attack the same problem. We provide here the description of the most relevant patents taking almost verbatim.

In [9], a method for generating test patterns for testing digital electronic circuits, is defined. It fully specifies some primary inputs, while other primary inputs are specified in accordance with selected series of codes. The test pattern template is then repeatedly converted into a stimulus pattern, using different integers in the selected series of codes, and fault simulation is performed on a circuit under test using each stimulus pattern. A stimulus pattern is then saved for subsequent testing of the circuit under test whenever fault simulation using that stimulus pattern shows that fault coverage has increased.

Another close approach was proposed in [10], which considers automatic generation of DRC runsets, using templates per verification tools. The main idea of the invention is that instead of a user creating runsets in a language of a specific verification tool (also called "native language"), the user expresses the DRC rules in a high level programming language (also called "meta language") that is independent of the native language. The meta language includes, in addition to normal constructs of the high level programming language, a set of keywords that identify DRC rules from an abstract viewpoint, unrelated to any native language.

In [11], an approach to deal with programming language, such as C, C++, Perl or Tcl was proposed. In addition, DRC templates of the type described herein capture the expertise of the template author for use by numerous novice users who do not need to learn the native language of a verification tool.

In our approach, we eliminate the need to use any (either experienced or novice) user/programmer in order to write the DRC/LVS runsets. In order to reach the target, we propose to force the DRM composer (who is assumed to remain in the game in any case) to instantiate the relevant pre-defined generic patterns rather than to write the DRM as a freestyle document. When these patterns are instantiated and the relevant information is extracted and stored in the suitable way, we use the patterns for DRC runsets generation and similar (new proposed) patterns for LVS runsets generation for any particular verification tool.

In [12], use of patterns for improving design checking was proposed but in another context. Moreover, one aspect of the present invention includes a method for generating functional testcases for multiple boolean algorithms from a single generic testcase template. The method includes the preliminary step of creating a generic testcase template containing user-entered mask levels shapes and grouping the shapes within each mask level of the template. Next, testcase generation code comprising mask build language is developed to copy and rename the mask levels from the template into the desired input levels necessary to test a mask build operation. Finally, testcase generation code is executed to generate a testcase. The testcase generation code can be easily modified as necessary to change the mask levels. Additionally, shape interactions for new mask level builds can be added into the generic testcase template, allowing the patterns to be reused to generate additional testcases, see also [13].

A more general approach to use patterns was proposed

in [14]. During the design of semiconductor products which incorporates a user specification and an application set, the application set being a partially manufactured semiconductor platform and its resources, a template engine is disclosed which uses a simplified computer language having a character whereby data used in commands identified by the character need only be input once, either by a user or by files, and that data, after it has been verified to be correct, is automatically allocated to one or more templates used to generate shells for the specification of a final semiconductor product. Data must be correct and compatible with other data before it can be used within the template engine and the generated shells; indeed the template engine cooperates with a plurality of rules and directives to verify the correctness of the data. The template engine may generate one or more of the following shells: an RTL shell, a documentation shell, a timing analysis shell, a synthesis shell, a manufacturing test shell, and/or a floorplan shell.

In [15], an automatic LVS rule file generation apparatus, which includes a definition file generating unit and a rule file generating unit, was proposed. The definition file generating unit generates definition files used for a layout verification based on first data and templates that are used for the layout verification in a layout design of a semiconductor apparatus. The rule file generating unit automatically generates a LVS rule file based on the definition rule files. The templates includes first parameters indicating three-dimensional structures of the semiconductor apparatus. The definition files includes second data with respect to the first parameters. However, unlike our approach, a template for an automatic LVS rule file generation is used for generating a LVS rule file that indicates a rule for a layout verification of a layout design.

In [16], a method for comprehensively verifying design rule checking runsets was proposed. It seems to be the most relevant patent to our test cases generation approach. The patent describes a system and method for automatically creating testcases for design rule checking, which comprises first creating a table with a design rule number, a description, and the values from a design rule manual. Next, any design specific options are derived that affect the flow of the design rule checking, including back end of the line stack options. Then, the design rule values and any design specific options are extracted into testcases. Next, the testcases are organized such that there is one library with a plurality of root cells, further comprising one root cell for checking all rules pertaining to the front end of the line, and another root cell for checking design specific options including back end of the line stack options. Finally, the DRC runset is run against the testcases to determine if the DRC runset provides for design rule checking. However, while the patent deals with the general flow of testcase creation for a particular technology, we propose a general method for instantiations of technology independent generic patterns.

In [17], a system and method for automatically creating testcases for design rule checking was proposed. The method first creates a table with a design rule number, a description, and the values from a design rule manual. The design rule values and any design specific options are extracted into testcases. Finally, the DRC runset is run against the testcases to determine if the DRC runset provides for design rule checking. Other methods for verifying design rule checking

were proposed in particular in [18] and [19].

One more techniques for verifying error detection of a design rule checking runset was introduced in [19]. Another method for verifying design rule checking software was proposed in [18]. One more technique for verifying error detection of a design rule checking runset was introduced in [19]. However, all the mentioned methods and approaches do not reach our level of generality. Moreover, they do not use sets of pre-defined patterns in the consistent way.

III. A SYSTEMATIC APPROACH TO AUTOMATIC GENERATION OF DRC AND LVS RUNSETS AND THE CORRESPONDING TEST CASES

A set of Design Rules (DRs) specifies certain geometric and connectivity restrictions to ensure sufficient margins to account for variability in semiconductor manufacturing processes. DRC is a major step during physical verification signoff on the design. Each process allows a finite list of legal devices, which may be used and recognizable in the process. LVS comparison runsets determine one-to-one equivalence between an integrated circuit schematic and an integrated circuit layout. DRM may contain hundreds of physical design rules and definitions of dozens of legal devices.

Like each physical DR must be implemented in DRC runsets, each legal device must be recognized by LVS runsets. Wafer foundry must provide customers with DRC and LVS runsets, implemented in all required verification tools and languages. Creation, modification and maintenance of the complete set of DRC and LVS runsets is a complicated and time consuming process that should be automatized.

The proposed approach is based on the fact that the set of physical design rules for any process or technology usually may be divided into a final set of technology independent categories such that width, space, enclosure and so on. Moreover, the set of legal devices for any process or technology may be divided into a final set of technology independent categories such that transistors, capacitors, resistors, diodes and so on.

In our methodology, we propose to create one set of parametrized patterns for DRC purposes, such that one pattern (or rather sub-set of patterns) corresponds to a DRC category. In addition, we propose to create another set of parametrized patterns for LVS purposes, such that one pattern (or rather sub-set of patterns) corresponds to a LVS category. The parameters of the patterns may contain in particular (but not limited to): the involved layout layers, specific design values, connectivity, additional constrains, etc. The set of parameters may be enriched upon request. While the earlier proposed methods involve the patterns in pretty late stages of the runsets generation, we propose to force the DRM composer (integrator) to fulfill the templates, defined by the patterns, (in any relevant way, for example, using GUI) instead of freestyle writing of the document. It means that the templates are involved in the first steps of the design rules' definition but not their implementation.

Our scenario of the composition of DRM is as follows: For any design rule or legal device for a given technology,

• Integrator chooses the relevant parametrized pattern or set of patterns;

- Integrator provides the specific values of the required parameters or (preferably) chooses them from a choice list.
- The obtained information is transformed and stored as a data structure. The information will be used then by different <u>automatic</u> tools for different purposes, such that automatic generation of DRM itself as well as automatic generation of DRC and LVS runsets in particular verification tools and so on.
- All devices of the process are put in the list of legal devices with their description in DRM.

In addition, any verification tool uses different commands, key words and options for features. When free style is used for DRM writing, different interpretations and further implementations of sentences are allowed that may lead to unexpected results in runs of DRC/LVS runsets. Moreover, when different formulations are used for definitions of derived layers as well as special options, hardly detectable effects in DRC/LVS runsets may be produced.

In order to overcome the obstacle, the following flow is proposed.

- **Specification:** First, we start from precise definitions of all derived layers or options, which are expected to be used in physical design rules or descriptions of legal devices. The step is made once. The definitions lead to a final fixed set of key words and/or notations, which are allowed in physical DRs or descriptions of legal devices. The set might slightly vary for different processes but it is expected to be pretty stable. In extreme cases, the set may be extended after profound analysis and justification.
 - The set may contain, for example, entries for definition of such notions as *GATE*, *HOT NWELL*, *NTAP*, *BUTTED DIFFUSION* and so on.
 - In addition, the set may contain more information, extracted from the technology file, such that the names and purposes of layout layers, value of grid and so on.
 - The set may be divided into sub-sets, such that only values from a particular sub-set are allowed in certain fields of certain templates.
 - Moreover, the set may contain key words to choose between minimal, maximal, exact options for the values and so on.
- **Exploitation:** When the specification is fixed and stored as the relevant data structure, the DRM composer may pass to the stage of filling the fields in the pre-defined set of templates for physical design rules or descriptions of legal devices.
 - Any field that is aimed to contain a value from the (sub-)set of key words, either is checked on-the-fly for its correctness or is presented as a choice list.
 - Only fields for the numerical values (for example, the particular value of the width) will not be so.
 - Moreover, many other checking procedures may be involved at this step. For example,

check precision on the given numeric values against grid, etc.

- The precise information, obtained as the result of the filling of the templates is stored as a relevant data structure and will be automatically exploit for particular patterns for further generation of DRM as well as DRC and LVS runsets, implemented in particular languages or tools.
- Moreover, the information will be used also for the automatic generation of the corresponding test cases for the DRC and LVS runsets.

In our particular application case, we have managed to enumerate and name for all possible specification all allowed / possible circumstances.

IV. FROM RULE DEFINITIONS TO DRM AND DRC: PROOF OF CONCEPT

A. Cooperation with TowerJazz foundry

In order to demonstrate how our general approach may work, we cooperated with the corresponding specialists of TowerJazz foundry. We had a lot of meetings with the target audience of our tool: the integrators. We wanted to understand what are the main difficulties of the task.

After analyzing and summing these meetings, we realized that the Achilles heel of the traditionally used practice is exactly the entangled manner of the design rule writing.

Example 1 (Device and voltage specific rules): Assume that we consider nMOS transistors and the gate layer with 3.3V voltage. In this case, we approve one particular value of its minimum width. Unlikely, if we use pMOS transistors for the same gate layer with 5V voltage then we approve an absolutely different value of the minimum width.

Example 2 (Area depending rules): TowerJazz uses two layers in order to define thick gate oxide 5V for mask generation and device recognition. **AREA2** defines area with thick oxide either 3.3V. **AREA6** marks thick oxide as 5V for DRC, LVS and MDP purposes.

Now, we consider a more complicated example.

Example 3 (Wide metal rules): We consider only a M2wide rule; the corresponding rules for other wide metals MI.W.2 for I=3,.,6 are formulated similarly. M2.W.2 -wide rule is formulated as follows:

Minimal width of M2 line, connected to a *wide* M2 is approved to be of a certain value.

In order to better understand the above formulation, we look at the rule's layout in Fig. 7 and especially at the red dotted area. Now, we descry that layer M2 is connected to a so-called *wide* M2. On the other hand, the so-called *narrow* metal, according to other DRs, is approved to be minimum of <u>another</u> value!!! Otherwise, if it is smaller, our runset must report the violation.

The metal is *wide* if it dimensions are equal or bigger then 35um. Unfortunately, the definition does not appear at all in the original formulation in the rule and it is expected to be *known* from the *common knowledge* of the integrators' team.

In this case, these determinative details are hidden in the original formulation of the rule and must be extracted from other sources of knowledge if any.



Figure 7. M2.W.2 design rule

More generally, adding or even changing a rule without considering the previously written rules or even the way, how they were exactly formulated, may cause inconsistency in the DRM as well as the derived runsets. Moreover, the traditionally used approach is patching of a new sentence into the old design rule wording. The patch describes the new feature, without changing all the rule from scratch. In the long run, we get hardly understandable and interpretable patched up statements.

In order to illustrate how the obstacle may be overcome using our approach, we decided to start with DRC runsets. More precisely, teamwise with the TowerJazz's experts, we decided to concentrate our limited research resource on evaluation of all width rules of a particular existing DRM of the foundry.

First, we collected all the width rules for all the corresponding layers. Typically, every design rule consists of:

- the rule number;
- the rule parameter such as width, space, overlap, etc.;
- the layer name, followed by the description of the rule;
- the last thing is the minimal (fixed, recommended, etc) allowed size.

In addition, a rule may be exclusive for specific voltages, devices, combinations of layers or purposes and so on, see Examples 1, 2 and 3.

Then, we transformed every rule to a set of short expressions. We proved that an integrator, who writes DRM, may compose any width rule as detailed as she/he wants by shuffling these expressions without having to add anything manually.

The main problem in the maintenance of DRMs and the corresponding runsets is that, as a rule, the well defined, consistent and well supported source of the knowledge does not exist at all and it is rather replaced by some common local folklore, transferred verbally in the integrators' community. Our approach starts from precise definitions of all such shortcuts, which are reviewed by the corresponding experts and supported in a uniform way.

B. Evaluation of width related rules

With the help of the TowerJazz's experts, we analyzed every width rule and divided it into its components in one long table. In this table, we took in account what is the purpose of each one of the rules as well as what are the corresponding constraints. Altogether, we concluded that we may map all the additions to the width DRs into six main categories:

- 1) Rules for special layers like marking layers;
- 2) Rules for layer under other layers;
- 3) Device dependent rules;
- 4) Voltage dependent rules;
- 5) Area despondent rules, see Example 2;
- 6) Purpose dependent rules.

In order to translate all these short sentences into one rule, we got help from Mentor Graphics experts with profound knowledge how *Calibre* works.

For example, the simplest width related rule will be coded as follows:

XP.W.1 {

@XP.W.1: XP width, min. **0.XX** (XP.W.1) internal XP< 0.8 region singular abut> 0 < 90

}

Now, let us code the rule of Example 3 for M2:

Minimal width of M2 line, connected to a *wide* M2 is approved to be of a certain value.

in *Calibre*. In our particular case, first of all, we must distinguish between *wide* and *narrow* pieces of metal. To do so, we define the following **M2NRW** shortcut for *narrow* pieces of metal, which actually is coded in *Calibre* as:

M2NRW = ((M2MS or (M2slits interact M2MS)) interact M2WIDE) not M2WIDE.

Now, we continue to code the rule according to the *Calibre* syntax:

• The first thing, to be written in the runset file, is the rule name, followed by {. In our specific example, it should be: M2.W.2 {

In this way, we know where this rule begins.

• Next, usually, we want to write comments for this rule to make it easier maintained. We start the comment with sign @. That leads us to the next line in the runset:

@M2.W.2: Width of Narrow Metal, Connecting to Wide Metal min. $0.\mathbf{YY}$ (M2.W.2)

• Now we put the body of the rule for constraints, which are interpreted as violations for this specific layer:

X2=not outside edge M2NRW M2WIDE EX2=expand edge X2 by 0.01 area EX2 < 0.02

• Sign } finishes the composition of the rule, so that we determine where it ends.

As the result of our coding, we receive the following automatically generated portion of the runset: M2.W.2 {

@M2.W.2: Width of Narrow Metal, Connecting to Wide Metal min. 1 (M2.W.2). X2=not outside edge M2NRW M2WIDE EX2=expand edge X2 by 0.01 area EX2 < 0.02

}

The considered example represents a single rule of dozens of rules, while each such a rule has dozens of layers. Eventually, each rule must be translated into DRC statements. In this section, we have shown how the coding may be automatized, for two particular rules.

V. IMPLEMENTATION DETAILS

In this section, we show in great detail, how our general approach is implemented in a particular toy-tool. We start from a complete snapshot of the GUI, see Fig. 8; then, we explain each step.

A. Let us start

As usual, the user (integrator) is expected to provide her/his password, when activating the tool, see Fig. 8 step 1 and Fig. 9.

B. What about the process?

Using the tool, the user may add a new process, remove an existing process or use a stored process, see Fig. 8 step 2 and Fig. 9.

C. Which layer?

When the process is chosen, see Fig. 8 step 3 and Fig. 9, the user gets the list of all available layers, see Fig. 10. The techfile of the chosen process is used in order to access the list of the available layers.

D. Composing a rule

When the layer is chosen, see Fig. 10, the user gets the list of all available categories of the rule. By double-clicking on the desired category, the user gets all the pre-defined sub-categories, available in order to compose the new rule, see Fig. 8 step 4 and Fig. 11. The sub-categories include in our particular case (but not limited in the general case to):

- the list of all layers from the techfile as well as special layers, like marking layers; see Fig. 12;
- the list of purposes and recommended options; see Fig. 13;
- the list of not relevant cases and available devices; see Fig. 14;
- the list of voltages. see Fig. 15.

The user may choose any allowed combination of the sub-categories for the new rule, see Fig. 8 step 5. If some combination of the sub-categories is not allowed then the fact is checked automatically by the tool and the user is updated accordingly.



Figure 8. Complete snapshot of the GUI

Now, the user should insert the value of the rule: width in our particular case, as well as a free style comment, see Fig. 8 step 6 and Fig. 15. These are the only values, which are inserted and not chosen from pre-defined options. Then, the corresponding DR is put to its place in the DRM.

E. Generating the code of the rule

It remains to choose the corresponding tool: Calibre in our example ⁴, see Fig. 8 step 7 and Fig. 16. The corresponding code is generated automatically by the tool; see Fig. 16.



Figure 9. Initiation of the tool

F. Testing the generated code of the rule

In order to test the generated code, we composed a simplest layout with the corresponding DRC violation, see Fig. 17. The violation was found and reported by the automatically generated runset (see Fig. 18).

VI. METHOD OF AUTOMATIC GENERATION OF TEST CASES FOR VERIFYING DRC/LVS RUNSETS, USING PROCESS INDEPENDENT PRE-DEFINED GENERIC SET OF PARAMETRIZED TEMPLATES

In general, dozens of test cases per a design rule should be provided in order to guarantee correctness and completeness of all DRC runsets implemented in all tools and all languages. Moreover, different test cases should be created for failing and passing conditions per each design rule. In addition, all the test cases must be maintained and modified according to any relevant change in DR. As for now, both code of DRC runsets and the corresponding test cases are manually created and maintained. All the above justifies that automated methodology and system should be proposed for these tasks.

We propose a new approach to the automated test cases generation for DRC runsets again based on the fact that there exists a finite fixed set of categories, which may be defined

⁴Other languages or other tests may be used in the same way.





Figure 10. Choosing a layer of the process

at once. The categories cover all (or most) design rules for any given process or technology. The set again contains such categories as width rules, spacing rules, enclosure rules etc. Then, we propose to re-use the parametrized patterns, defined for DRM generator, for each category such that, the pattern may be tuned to the particular testing purposes by assignment of the corresponding parameters.

Figure 19 illustrates the concept. The example shows some part of the technology parameters such as the layout layers and purposes as they are defined in the technology file, different values taken from DRM, as well as parameters, related to the testing purpose such that the failing or passing case and its particular version.

In addition, the corresponding report format may be defined using, for example, error layers and so on. All the parameters (or any part of them) may be assigned either manually or in some automated way. The assignment procedure leads to creation of a particular instance of the template that corresponds to the chosen pattern, testing purpose, etc.

Figure 20 illustrates one of the possible implementation of such instantiation. The particular test case generator was written in SKILL and it is included as an integrated part in the proposed tool.

This approach may be extended to the case of automatically created testcases for LVS checking as well. In fact, the list of legal devices of the process as well as their detailed description

Code	Parameter	Description
	Width	check Width
	Space	check Space
	Enclosere	check Enclosere check Distance
	Distance	
en us build rule	on "width" e panel	Ý
****Auto	Unform Environme	nt for Physici Design Rules Tools 💷 💷
AYER	LAYERS	DEVICE
WPD WP WN SDG PSUB DT	NULL AA under (LAYERCol any Metal under layer DEV_AREA AREA2 Width of {LAYER} for	NULL GC gate width for Nat Width of LV Low Leal Mixed-Vth (MVT) CMC GC resistors or AA re under STI resistor
PURPOSE	NOT RELEVANT	RECOMMAND
NULL DRC photolithography	NULL Ignore {LAYER} of Nsul NSUB is AA implanted v PSUB is AA implanted v NOT checked by DRC	NULL width GC for (LAYER) r width of AA of non Salk width of AA of non Salk
		4 B B
/OLT	insert width:	
/OLT WULL 1.8V 3.3V 5V	insert width:	

Choose Rule:

Figure 11. Menus of the DRC generator: choosing (sub)category

is available in DRM. DRM may contain dozens of legal devices such that their final list for the process may be combined from different sub-sets, according to additional options or limitations. LVS runsets are implemented, using different tools and program languages, each one with its own algorithms and particular implementations of checking procedures for different features.

Hundreds of test cases per a legal device should be provided in order to guarantee correctness and completeness of all LVS runsets, implemented in all tools and languages. Moreover, different test cases should be created for failing and passing conditions per each legal device and/or their combination. In addition, all the test cases must be maintained and modified according to any relevant change in DRM.

Our method comprises first of all creating of a data structure (say, a table) with a device identifier, its description (including involved layers and connectivity), and the corresponding values from DRM. The data structure contains all legal devices for the process. Any design specific options or limitations, which affect the recognition process, may be added.

Then, the device descriptions and design specific options are implemented into a set of test cases. The implementation









Figure 13. Menus of the DRC generator: choosing purpose and severity

Figure 15. Menus of the DRC generator: choosing voltage and the value of the rule



Figure 16. Menu of the DRC generator: generating the code of the rule



Figure 17. Layout with a DRC violation



Figure 18. Layout with the reported DRC violation

ок	Edit Instance Pro Cancel Apply Next Pres			Previous	Help
Attrib	ute 🔵 Can	nectivity [• Parame	ter Property ROD Comm	m
Title				Width: good, plus grid	
Grid				0.005	
Good or	Bad Case			Good Bad	
Deviatio	n			🔵 zero 📵 plus one grid 🔵 other	
Width				0.95	
Length				1.9	
Space				1.4	
Main Lay	yer			พานุ้	
More La	yer (not Ma	in)		ทรุ้	
X Extens	sion of the L	ayer to the	e Main Lay	er 0. Ž	
Y Extens	sion of the L	ayer to the	e Main Lay	er 0.3	
More La	yer (not Ma	in)		ทรั	
X Extension of the Layer to the Main Layer		er 0.4			
Y Extens	sion of the L	ayer to the	e Main Lay	er 0.35	
Set Extr	a Paramete	rs		🕖 No 💿 Yes	
Put Inter	rsection			🔵 No 💿 Yes	
Add Erro	r Layer			🖲 No 🔵 Yes	
					1

Figure 19. Menu to generate test cases

is expected to be automatic for both failing and passing conditions. Next, the testcases are organized in a data structure (say, a library) that is suitable for the further run of LVS checkers. Finally, the LVS runset is run against the testcases to determine if the LVS runset is correct and complete. The corresponding information about either faced violations or successive result is stored for the further use and reported in the pre-defined way. In addition, the completeness of the LVS runset is verified (either automatically or manually) against the full list of legal devices, in order to guarantee that no device is lost. The LVS test case generator is still not included in the implemented tool.

VII. CONCLUSION AND OUTLOOKS

In this paper, we made the first step toward automatic design, implementation and verification of software. The problem strongly depends upon the specification language. For specification languages, restricted to regular expressions, the problem is solvable due to Kleene's Theorem.

Our approach is based on categorizing properties of the domain and the specifications to a general level and using those as a basis to design a tool and its features to support the domain workflow, and build a basis for automated analysis of the specifications.

Our special case under consideration is writing of DRC and LVS runsets for verification of layouts of electronic devices.



Figure 20. Automatically generated test cases

The verification rules are provided in DRM (specification of the runsets).

We propose a method to compose DRM, which is still not a regular expression, in the way that totally automatizes design, implementation and verification steps of the runsets development as well as significantly improves their maintenance. The proposed general approach is based on a final set of predefined patterns. The particular instantiations of the patterns in the DRM generator are then used for automatic generation of DRC and LVS runsets as well as the corresponding test cases.

The approach is based on the fact that usually almost all design rules may be divided into relatively small set of categories: width, space/distance, enclosure, extension, coverage, etc. Moreover, the set of legal devices for any process or technology may be divided into final set of independent categories: transistors, capacitors, resistors, diodes and so on.

The environment that partially implements the approach is provided.

We restricted ourselves to the case of automatic generation of a DRM and a DRC runset, which define and verifies limitations, related to width of different layers, as well as the automatic generation of the corresponding set of test cases. The complete tool would produce automatically the DRM, the DRC/LVS runsets and the testcases to test them in a uniform way for all layers and all legal devices.

The approach may be extended to automatic generation of other runsets, say, antenna runsets and the corresponding test cases. In general, the approach may be applied in a uniform way to all steps of the of masks' generation and verification.

We plan to extend our methodology to other special cases of software products such as, for example, automatic verification and (partial) implementation of specifications of smartphone applications, cf. [20]. We aware that there were proposes many techniques in that area. We plan to compare our approach and their own.

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